

ULTRASONIC FLOWMETER (2-Path System type)

DATA SHEET

FSH, FSS, FLY

This flowmeter is a fixed type ultrasonic flowmeter based on transit-time measuring method.

The flowmeter is a compact and light-weight instrument incorporating the latest electronics and high speed digital signal processing technologies, realizing high performance and easy operation. This high performance flowmeter is used for 2-path system only.

FEATURES

1. Compact and light-weight

Thanks to the adoption of the latest electronics the flow transmitter size and mass are 1/2 of our traditional instrument.

2. Full variety of sensors

The flowmeter can be used with various types of sensors applicable for wide range of pipe size (\emptyset 13 to \emptyset 6000mm) and fluid temperature (-40 to +200°C).

3. High accuracy

The flowmeter is designed for high accuracy (\pm 1.0%). The adoption of new sound velocity measurement system permits measurements of fluids of unknown sound velocity, and also slightly affection from fluid temperature and pressure.

4. Excellent resistance against aerated flow

Fuji's unique ABM feature improves measurement reliability for different flow like slurries, sludge, raw sewage and bubble-contained flow (acceptable up to air bubble of 12% volume at 1m/s velocity).

5. Quick response

With the use of high-speed micro-processor suited for digital signal processing, the fast response time is realized.

6. Multi-lingual

The following languages are supported for display: Japanese (Katakana), English, German French, and Spanish.

7. Excellent performance and easy operation

LCD and function keys are allowing easy configuration and trouble shooting.

- LCD with back light
- Easy mounting of sensor
- Extendable rail type detector up to ø50 to ø1200mm
- Trouble shooting

SPECIFICATIONS

Operational specifications

System configuration:

The system is composed of two detectors (Model: FSS) and one Flow transmitter (Model: FSH), realizing two-path measurement.

Applicable fluid:Homogenous liquid where the ultrasonic signal can be transmitted

Bubble quantity: 0 to 12vol% (for pipe size 50A, water, velocity 1m/s)



Extendable rail type detector (FSSC)

Fluid turbidity: 10000mg/L max.

Type of flow: Fully-developed turbulent or laminar flow in a full-filled pipe

Applicable flow pipe:

•	Detector Type	Pipe size (inner diameter) mm	Applicable pipe material	How to mount and judge the pipe diameter	Fluid tempera- ture range (°C)
	FSSC	ø50 to ø1200	Plastic (PVC, etc.) (Note 1) Metal pipe (SS, steel pipe, copper pipe, aluminum pipe, etc.) (Note 2)	V method ø50 to ø600 Z method ø600 to ø1200	-40 to +120 (Note3)
	FSSH	ø50 to ø400		V method ø50 to ø250 Z method ø150 to ø400	-40 to +200
	FSSE	ø200 to ø6000		V or Z method	-40 to +80

Note1) Please select the FSSC type if following condition.

- When pipe material is PP or PVDF, limit of pipe wall thickness is 15mm or more for PP, 9mm or more for PVDF
- When pipe material is hard to penetrate the ultrasonic wave such as cast-iron pipe, lining pipe and old carbon steel pipe etc..,
- Llining material is tar epoxy, mortar and rubber etc..
- In case lining is removed from the pipe, Measurement can not be conducted

Note2) When silicon grease is used as acoustic coupler, Fluid temperature limit is 0 to 60°C no matter what detector is selected.

■ Fuji Electric Co.,Ltd. :

EDS6-141f

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Signal cable: High-frequency coaxial cable and 3-wire

shielded cable.

Maximum cable length: 150m Allowable temperature limit: 80°C

Coaxial cable (4 pcs)

Environment: Non-explosive environment without direct

sunlight, corrosive gas and heat radiation

Ambient temperature:

-10 to +50°C for flow transmitter,

-20 to +80°C for detector

Ambient humidity:

95%RH or less for flow transmitter, 100%RH

or less for detector

Class D (less than 100 ohm) Grounding:

Arrester: Surge absorbers for outputs and power sup-

ply incorporated as standard

Performance specifications

Accuracy:

Detector		Pipe size (diameter)	Applicable pipe material	Flow velocity	Accuracy
type		a50 to bolow a200	Plastic, metal pipe	2 to 32m/s	$\pm 1.0\%$ of rate
on t	FSGS32 FSD32	ø50 to below ø300		0 to 2m/s	±0.02m/s
Common	FSGS51	ø300 to ø6000 mm		0.75 to 32m/s	±1.0% of rate
ට	100001	0300 (0 00000 111111		0 to 0.75m/s	±0.0075m/s
	FSGS31 FSGS50	ø50 to below ø300		2 to 32m/s	±1.5% of rate
				0 to 2m/s	±0.03m/s
				0.75 to 32m/s	$\pm 1.5\%$ of rate
		10000 to 80000 HIIII		0 to 0.75m/s	±0.0113m/s

Response time:

Transit time method: 0.5sec

Power consumption:

20W or less

Functional specifications

Analog output: 4 to 20 mAdc (1 point)

Max. load resistance: 1k ohm

Digital output: +total, -total, alarm, acting range, flow

switch or total switch -- arbitrarily selectable

Mechanical relay contact:

1 point with socket (replaceable) Normally closed/open selectable Capacity: 240 Vac/30 Vdc, 1 A Total pulse: less than 1 p/s

(Pulse width: 50, 100 or 200 ms

selectable)

Transistor open collector: 2 points Capacity: 30 Vdc, 0.1 A

Normally off/on selectable

Total pulse: less than 1000 p/s

(Pulse width: 0.5, 1, 2, 5, 10, 20, 50, 100 or 200 ms selectable)

Communication interface:

RS-232C equivalent / RS-485 (selectable) Number of connectable units: one (RS-232C)/

up to 31 (RS-485)

Baud rate: 9600/19200/38400 bps selectable

Parity: none/odd/even selectable Stop bit: 1 or 2 bits selectable

Distance: up to 15 m (RS-232C)/up to 1k m

(RS-485)

Data: velocity, flow rate, +total, -total, status (standard), velocity profile (option)

Display device:

Graphic LCD (number of pixels: 240x64) with

back light

Display language:

Japanese, English, French, German or Span-

ish selectable

Velocity/Flow rate display:

Display of velocity and/or flow rate with flow

direction

Data: up to 10 digits (decimal point to be

counted as 1 digit)

Unit: Metric/English system selectable

	Metric system	English system
Velocity	m/s	ft/s
Flow rate	L/s, L/min, L/h, L/d, kL/h, ML/d, m³/s, m³/min, m³/h, m³/d, km³/d, Mm³/d, BBL/s, BBL/min, BBL/h, kBBL/d, MBBL/d	ft³/s, ft³/min, ft³/h, Mft³/d, gal/s, gal/min, gal/h, Mgal/d, BBL/s, BBL/min, BBL/h, BBL/d, kBBL/d, MBBL/d

Note: "gal" means US gal.

Total display: Display of forward or reverse total

Data: up to 10 digits (decimal point to be

counted as 1 digit)

Unit: Metric/English system selectable

	Metric system	English system
Total	mL, L, m³, km³, Mm³, mBBL, BBL, kBBL	ft³, kft³, Mft³, gal, kgal, mBBL, BBL, kBBL, ACRf

Configuration:

Fully configurable on keyboard by menu-

driven software

Zero adjustment:

Set zero/Clear available.

Damping: 0 to 100s (every 0.1s) configurable for analog

output and display

Low flow cut off:

0 to 5 m/s configurable

Alarm: Hardware fault/process fault can be tied to

digital output

Burnout: Analog output: Hold/Upper limit/Lower limit/

Zero/Not-used selectable

Total: Hold/Count selectable

Timer: 0 to 900s (every 1s) configurable

Bi-directional range:

Forward and reverse ranges configurable in-

dependently

Hysteresis: 0 to 20% of working range con-

figurable

Working range applicable to digital output

Auto-2 ranges:

Forward 2 ranges configurable independently Hysteresis: 0 to 20% of working range con-

figurable

Working range applicable to digital output

Flow switch: Lower and upper switching points configu-

rable independently

Acting point applicable to digital output

Total switch: +total switching point configurable

Acting point applicable to digital output

Physical specifications

Enclosure protection:

Flow Transmitter: IP67,

Detector:

FSG (common type):

IP67 (Silicon compound is filled on the

terminal part when wiring)

FSG (submersible type):

IP68 (submersible in water for 5 days)

FSD (high temperature type): IP52

Mounting: Flow Transmitter: wall mount

Detector: clamped on pipe surface

Acoustic coupler: Silicon compound (RTV)

Material: Flow Transmitter: aluminum alloy

Detector:

Detector	Sensor housing	Sensor cover	Guide rail
FSGS3	PBT	SUS304	SUS304 + plastic
FSGS5	PBT	SUS304	-
FSD32	SUS304	=	SUS304 + aluminum allov

Signal cable: FLY8, FLY9 (applicable detector: FSG,

FSD)

• Structure: High frequency coaxial cable

(double shield)

• Sheath: Black flame-resisting PVC

• Outer diameter: ø7.5mm

 Termination: M3.5 amp terminal (flow transmitter side) and M4 amp terminal (FLY8).Note, however, that the detecter side of FSD32 is provided with BNC

connector (FLY9).

• Mass: Approx. 90g/m

Dimensions: Flow transmitter FSH:

 $H240{\times}W247{\times}D134mm$

Detector: H46×W410×D50mm (FSGS3)

H67×W78×D84mm (FSGS5) H205×W530×D52mm (FSD32)

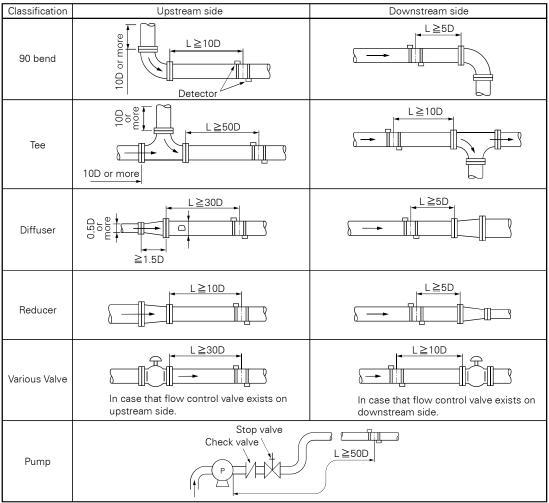
Mass: Flow transmitter : 5kg

Detector: 0.6kg (FSGS3)

1.2kg (FSGS5) 1.6kg (FSD32)

Conditions on straight pipe

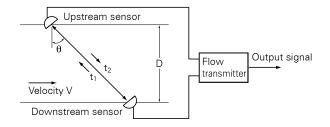
(D : Inside diameter of pipe)



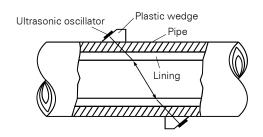
(Note) The source: JEMIS-032

MEASUREMENT PRINCIPLE

Ultrasonic pulses are propagated aslant between the upstream and downstream sensors, detecting the time difference due to flow for measurement.

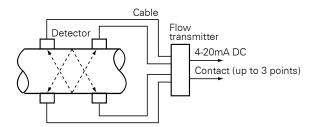


MOUNTING OF DETECTOR

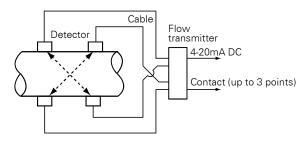


CONFIGURATION DIAGRAM

(1) 2-path system (V method)



(2) 2-path system (Z method)



DETECTOR SELECTION GUIDE

Туре	Fluid temperature [°C]	Mounting method	Inner diameter of piping ø (mm) 13 25 50 100 200 250 300 400 1000 3000	6000
FSGS32 Note) FSGS31		V	50 Px, P, M 300	
FSGS51 Note)	–40 to 80	V	200 Px, P, M 3000	
FSGS50		Z	200 Px, P, M	6000
LCD22	40.4- 200	V	50 Px, P, M 250	
FSD32	–40 to 200	Z	150 Px, P, M 400	

Classification of Px: PP, PVDF

Classification of { P : Plastic (PVC, etc.)

piping materials M: Msetallic piping (steel pipe, copper pipe, aluminum, etc.)

Note: The ultrasonic signal cannot be transmitted easily when the classification of piping material is Px or the turbidity is high. In such a case, a preliminary check by a portable ultrasonic flowmeter is recommended.

CODE SYMBOLS

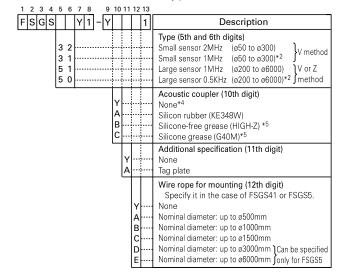
<Flow transmitter>

1 2 3 4 5 6 7 8 9 10 11 12	
FSH YA 1-SYY	Description
E	Type (4th digit) Standard
Д	Use (6th digit) Transit time measurement (two path)
1 4	Power supply (7th digit) 100 to 240 Vac, 50/60 Hz 20 to 30 Vdc
Y	Conduit connection (10th digit) G1/2 and G3/8 (female screw) with water-proof connection
Y A B C	Parameter setting, Tag Plate (12th digit) None With setting With setting and Tag Plate With Tag Plate

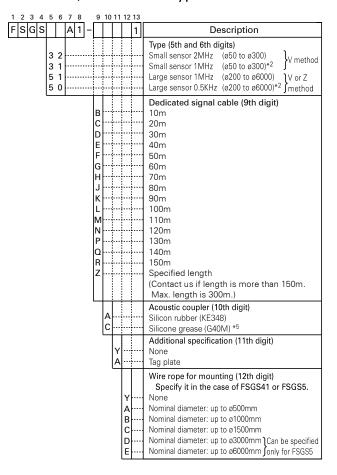
<Detector, high temperature type>

1 2 3	4 5 6	7	8	
FSD			1	Description
	3 2 0			Type (4th, 5th and 6th digits) High-temperature sensor *1 (ø50 to ø400), V or Z method
		Υ		Belt, acoustic coupler (7th digit) *3 For fixed type

<Detector, common type>



<Detector, submersible type>



- *1: For turbid fluid or old pipe, cast iron pipe, mortar lining pipe or others through which the ultrasonic signal could not be transmitted easily, use an optional guide rail (TK4C6164C1), and carry out mounting by Z method.
 - Applicable diameter range
 - V method: ø50 to ø250 Z method: ø150 to ø400
- *2: For aging pipes, cast iron pipes or mortar-lined pipes that interrupts the propagation of ultrasonic signals, select FSGS31 or FSGS50.
- *3: As for the acoustic coupler, grease (KS62M) for high temperatures is attached.
- *4: Silicone rubber (KE-348W) is provided as a standard accessory to fill the wiring mold. (It can also be used as an acoustic coupler.) If an additional acoustic coupler is required, select one among A, B and C.
- *5: Normally select silicone rubber as acoustic coupler.
 Siliconerubber in tube (100g) is furnished. If you place an order for several units, 1 tube may suffice for every 2 units.
 Select silicone-free grease for semiconductor anufacturing equipment or the like that is vulnerable to silicone.
 The silicone-free grease is water-soluble and, therefore, cannot be used in environment exposed to water or on piping subjected to a condensation. Since the grease does not set, a periodic maintenance (cleaning, refilling every about 6 months at normal temperature) is necessary.

<Signal cable>

Note: Must be procured unless the sensor is a submersible type.

• For detector FSG and FSD

1 2 3 4	5	6 7	7	8	
FLY				1	Description
					Type of sensor (4th digit)
8			†	†	Small and large sensor (for FSG)
9)		1		Hight temp sensor (for FSD)
			I		Cable length (5,6 and 7th digit)
	0	0 5	- 1	·	·· 5 m
	0) l	·	·· 10 m
			5 -		·· 15 m
		2 (·· 20 m
		2 !	- 1		·· 25 m
		3 (·· 30 m
		3 5	- 1		·· 35 m
		4 (- 1		·· 40 m
		4 5	- 1		·· 45 m
		5 (·· 50 m
		5 5			·· 55 m
		6 (·· 60 m
		6 5	- 1		·· 65 m
	1 -)		·· 70 m
			5 -		·· 75 m
		8 (- 1		·· 80 m
		8 8	- 1	· -	·· 85 m
		9 (- 1		·· 90 m
	0	9 5	5 -	·	·· 95 m
	1	0 (- 1		·· 100 m
	1	1 (- 1		·· 110 m
		2 (- 1		·· 120 m
		3 (- 1	· -	·· 130 m
		4 (·· 140 m
		5 (·· 150 m
	Z	Z 2	Z ·		Others (contact us)

Note: Preapare a detector and dedicated signal cable (2 set).

Loader software for PCs

Equipped as standard

- Works on PC/AT compatible machines.
- Operation on PC98-series machines (NEC) cannot be guaranteed.
- Operation on self-made PCs or shop-brand PCs cannot be guaranteed.
- Major functions: Setting/changing of various parameters for the main unit
- O/S: Windows 2000/XP or Windows 7 (Home Premium, Professional)
- Memory requirement: 128MB or more
- Disk unit: Windows 2000/XP or Windows 7 (Home Premium, Professional) compatible CD-ROM drive
- Hard disk drive capacity: Free space of 52MB or more

Note: PC loader communication cable (type ZZP*TK4H6253, Specifications: D-sub 9 pin receptacle, cable length 3m) is separately required.

SCOPE OF DELIVERY

•Flow transmitter (Type: FSH): Flow transmitter

CD-ROM (Instruction manual, Loader software)

•Detector (Type: FSG, FSD): Sensor unit, Mounting belt,

Silicon compound

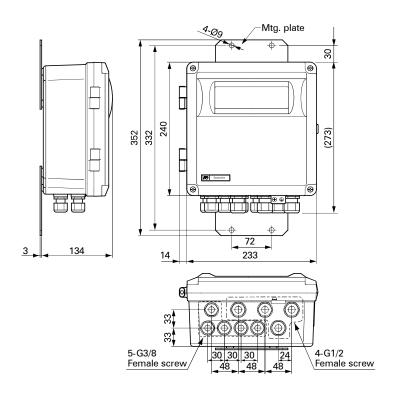
•Signal cable (Type: FLY): Cable (2 wires)

ITEMS DESIGNATED ORDERING

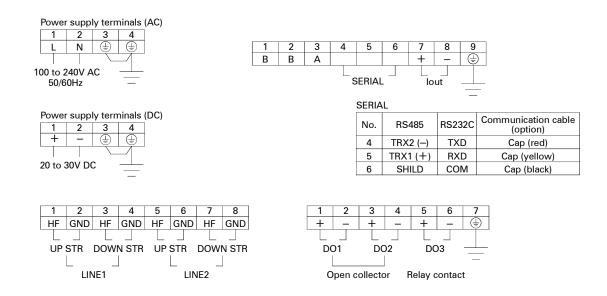
- 1. Detector code symbols
- 2. Flow transmitter code symbols
- 3. Signal cable code symbols
- 4. For large sensor: Mounting pipe size
- 5. Tag No. as necessary
- 6. If parameter setting is specified, send back the attached parameter specification table duly filled.

OUTLINE DIAGRAM (Unit:mm)

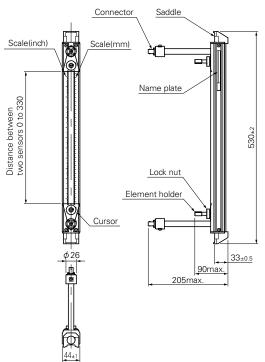
<Flow transmitter (type: FSH)>



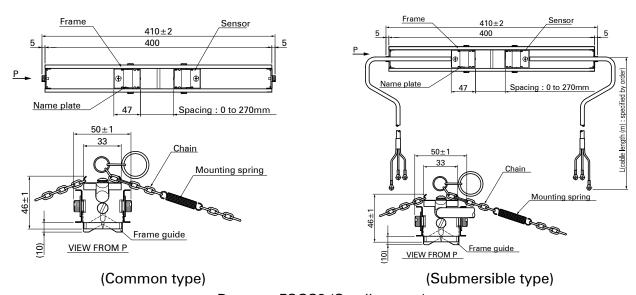
CONNECTION DIAGRAM



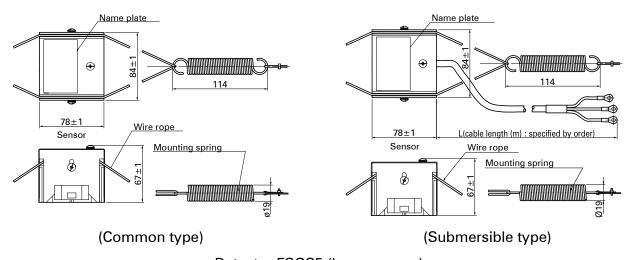
OUTLINE DIAGRAM (Unit:mm)



Detector FSD32 (High-temperature sensor)

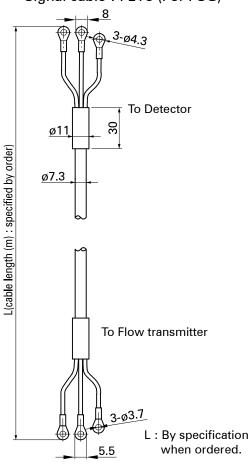


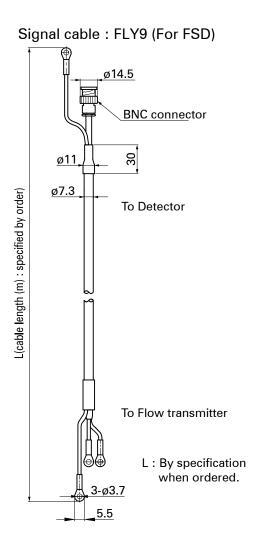
Detector FSGS3 (Small sensor)

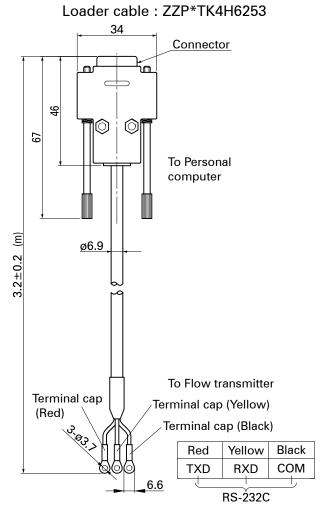


Detector FSGS5 (Large sensor)

Signal cable: FLY8 (For FSG)







<Parameter specification table>

No.		Setting item	Settable range	Initial value	Settable value
1		Outer diameter	10.00 to 6200.00mm (0.393 to 244.100 inch)	60.00mm (2.362 inch)	[mm, inch]
2		Pipe material	12 menus Pipe S.V.: 1000 to 3700m/s (3280 to 12140 ft/s)	PVC	Carbon steel, Stainless steel, PVC, Copper, Castiron, Aluminum, FRP, Ductileiron, PEEK, PVDF, Acrylic Others (Sound velocity: [m/s, ft/s])
3	ation	Wall thickness	0.10 to 100.00mm (0.003 to 3.940 inch)	4.00mm (0.157 inch)	[mm, inch]
4	specifica	Lining material	8 menus Lining S.V.: 1000 to 3700m/s (3280 to 12140 ft/s)	No lining	No lining, Tar epoxy, Mortar, Rubber, Teflon, Pyrex glass, PVC, Others (Sound velocity : [m/s, ft/s])
5	iPing	Lining thickness	0.01 to 100.00mm (0.000 to 3.940 inch)	_	[mm, inch]
6		Kind of Fluid	17 menus Fluid S.V. : 500 to 2500m/s	Water	Water, Seawater, DIST. water, Ammonia, Alcohol, Benzene, Bromide, Ethanol, Glycol, Kerosene, Milk, Methanol, Toluol, Lube oil, Fuel oil, Petrol, Others (Sound velocity: [m/s, ft/s]) (Kinematic viscosity [x10 ⁻⁶ m ² /s, ft ² /s])
7		Range unit	19 menus	m/s (ft/s)	m/s, L/s, L/min, L/h, L/d, kL/d, ML/d, m³/s, m³/min, m³/h, m³/d, km³/d, Mm³/d, BBL/s, BBL/min, BBL/h, BBL/d, KBBL/d, MBBL/d, (ft/s, ft³/s, ft³/min, ft³/h, ft³/d, kft³/d, Mft³/d, gal/s, gal/min, gal/h, gal/d, kgal/d, Mgal/d, BBL/s, BBL/min, BBL/h, BBL/d, kBBL/d, MBBL/d)
8		Range type	4 menus	Single	Single, Auto 2, Bi-dir, Bi-dir Auto 2
9	Вu	Full scale or Full scale 1	In terms of flow velocity 0.00 ··· 0.30 to 32.00m/s (0.98 to 104.98 ft/s)	2.00m/s (6.56 ft/s)	[]
10	ut setting	Full scale 2	In terms of flow velocity 0.00 ··· 0.30 to 32.00m/s (0.98 to 104.98 ft/s)	4.00m/s (13.12 ft/s)	[]
11	utp	Range HYS.	0.00 to 20.0%	10.00%	%
12	0	Output limit LO.	-20 to 0%	-20%	%
13		Output limit HI.	100 to 120%	120%	%
14		Output burnout	5 menus	Hold	Not use, Hold, Upper, Lower, Zero
15		Burnout timer	0 to 900sec	10sec	sec
16		Rate limit	0.00 to 5.00m/s (0.00 to 16.40 ft/s) in terms of flow velocity	0.00m/s (0.00 ft/s)	[]
17		Rate limit timer	0 to 900sec	0sec	sec
18	Dam	ping	0.0 to 100.0sec	5.0sec	sec
19	setting	1 : Display kind	7 menus	Flowrate (m³/s)	Flow velocity, Flowrate, Total forward, Total reverse, F: Total pulse, R: Total pulse, Flow rate (%)
20	Display	2 : Display kind	7 menus	Flow velocity (m/s)	Flow velocity, Flowrate, Total forward, Total reverse, F: Total pulse, R: Total pulse, Flow rate (%)
21	Low	flow cut	0.00 to 5.00m/s (0.00 to 16.40 ft/s) in terms of flow velocity	0.01m/s (0.03 ft/s)	[]

No.		Setting item	Settable range	Initial value	Settable value
22		Total mode	3 menus	Total stop	Total stop, Total run, Total reset
23		Total unit	8 menus	mL	mL, L, m³, km³, Mm³, mBBL, BBL, kBBL, ft³, kft³, Mft³, kgal, gal, mBBL, BBL, kBBL, ACRF
24		Total rate	0.000 to 999999.999	0.000	[]
25		F : Total preset	0.000 to 9999999999999999	0.000	[]
26	<u>_</u>	F : Total SW	0.000 to 9999999999999999	0.000	[]
27	Total	R : Total preset	0.000 to 9999999999999999	0.000	[]
28		R : Total SW	0.000 to 999999999999999999999999999999999	0.000	[]
29		Output burnout	2 menus	Hold	Not use, Hold
30		Burnout timer	0 to 900sec	10sec	sec
31		Pulse width 1	3 menus	50ms	50, 100, 200
32		Pulse width 2	9 menus	50ms	0.5, 1.0, 2.0, 5.0, 10.0, 20.0, 50.0, 100.0, 200.0
33	switch	Flow sw high	In terms of flow velocity 0.00 to 32.00m/s (0.00 to 104.98 ft/s)	0.00m/s	[]
34	Flow sw	Flow sw low	In terms of flow velocity 0.00 to 32.00m/s (0.00 to 104.98 ft/s)	4.00m/s	[]
35		Flow sw HYS.	0 to 20%	10%	%
36		Output DO1	15 menus	Not use	Not use, Signal error, F: Total pulse, R: Total pulse, F: Total alarm, R: Total alarm, F: Total overflow, R: Total overflow, Flow SW high, Flow SW Low, Full scale2, AO range over, Pulse range over, R: Flow direction, Device error
37		Mode DO1	2 menus	Normal	Normal, Reverse
38	Status output	Output DO2	15 menus	Not use	Not use, Signal error, F: Total pulse, R: Total pulse, F: Total alarm, R: Total alarm, F: Total overflow, R: Total overflow, Flow SW high, Flow SW Low, Full scale2, AO range over, Pulse range over, R: Flow direction, Device error
39		Mode DO2	2 menus	Normal	Normal, Reverse
40		Output DO3	15 menus	Not use	Not use, Signal error, F: Total pulse, R: Total pulse, F: Total alarm, R: Total alarm, F: Total overflow, R: Total overflow, Flow SW high, Flow SW Low, Full scale2, AO range over, Pulse range over, R: Flow direction, Device error
41		Mode DO3	2 menus	Normal	Normal, Reverse

FSH, FSS, FLY

No.		Se	etting item	Settable range	Initial value	Settable value					
42		System unit		2 menus	Metric	Metric, English					
43		Language		5 menus	English	Japanese, English, German, French, spanish					
44			COM. speed	3 menus	38400BPS	9600BPS, 19200BPS, 38400BPS					
45		0 E	COM. parity	3 menus	None	None, Even, Odd					
46	e H	Serial c	ystem erial	ri a	<u>-</u>	<u>-</u>	<u>-</u>	COM. stop bit	2 menus	1 bit	1 bit, 2bits
47	yst				Serial method	2 menus	RS232C	RS232C, RS485			
48	S	",	Station No.	31 menus	1	1 to 31					
49		Measuremant mode	Measurement mode	2 menus	1 Path (2 path) Note2	2 Path					
50		Measu	AO Definition	3 menus	Line 1 (Average) Note2	Average, Line 1, Line 2					

Note1: When total pulse output has been selected for DO1, DO2 or DO3 specify total pulse value and total pulse width so that conditions 1 and 2 shown below are satisfies.

Condition 1:
$$\frac{\text{Flow span-1*}[\text{m}^3/\text{s}]}{\text{total pulse value*}[\text{m}^3]} \leq 1000 \text{ [In the case of DO1 and DO2]} \\ 1 \text{ [In the case of DO3]}$$
Condition 2:
$$\frac{\text{Flow span-1*}[\text{m}^3/\text{s}]}{\text{total pulse value*}[\text{m}^3]} \leq \frac{1000}{2 \times \text{total pulse width [ms]}}$$

Note2: Settable value at the time of shipment.

*Before using this product, be sure to read its instruction manual in advance.



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^{*} In the case of 2 ranges, perform calculations using either flow span-1 or flow span-2, whichever is greater.